



CRANBERRY FOODS LTD – Environmental Policy

Cranberry Foods Ltd. is committed to achieving best environmental practices practicable throughout its business activities

In pursuit of our mission *"To be our Customers' first choice supplier of Turkey Products"* Cranberry Foods Ltd., recognize that our day to day operations impact on the environment in a number of ways. Part of our continuing drive for quality in all that we do is a commitment to reduce the negative environmental effects of such activity wherever possible.

Under the direction of their Environmental Management Team each site will adopt a programme which allows targets to be set, published and monitored on a regular basis.

In this quest for continuous improvement and to prevent pollution, Cranberry Foods Ltd., will:

- Ensure compliance with all relevant and future legislation and where no regulation exists we shall set our own standards in line with industry best practice.
- Quantify and monitor the environmental impact of all our activities including a commitment to ecological protection.
- Seek to reduce consumption of raw materials in all operations.
- Seek to reduce the consumption of fuels, electricity and gas.
- Keep water consumption to a minimum and free from harmful emissions.
- Ensure containment and correct storage of oils, fuels and chemicals.
- Ensure employees, including contractors, are made aware of their responsibilities whilst carrying out their duties via communication and training in a manner that protects the environment.
- Ensure employees, including contractors, are responsible for working in a manner that protects the environment.
- Ensure a partnership approach and full co-operation in response to any environmental concerns raised by any interested parties.
- This policy will be communicated to all direct and indirect employers and made available to the public upon request.

Andrew Lewins
Joint Managing Director

David Horn
Joint Managing Director



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ENVIRONMENTAL POLICY – GENERAL STATEMENT

1) *AIM*

The aim of this policy document is to outline a statement of intent for all Cranberry Food sites on environmental matters. It defines the level of environmental responsibility we need and the actions required to achieve it.

It provides a framework for all managers so they can build environmental considerations into their projects and every day operations.

2) *ACCOUNTABILITY/RESPONSIBILITY*

- Ultimate ownership of the environmental policy lies with the directors of the company.
- At site level, the Site Security and Environmental Manager reporting to the Company Training and Environmental Health & Safety Manager is accountable for company performance, ensuring the policy issues are developed, communicated and implemented through key management.
- Co-ordination of the detail of the plan, benchmarking and auditing will be the responsibility of the Site Security and Environmental Manager or nominated specialist.
- Communication with staff, implementation of targets and monitoring changes will be the responsibility of the various departmental managers.

3) *POLICY*

Our policy is to:-

- Quantify and monitor the impact of all our activities.
- Comply with all current legislation.
- Integrate environmental considerations in business plans.
- Ensure all employees meet their responsibilities.
- Minimize waste.
- Develop emergency response plans.
- Increase awareness of issues with suppliers and customers.
- Publish information on performance.



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4) KEY ELEMENTS/SCOPE

4.1 Pollution

AIR

- Progressively eliminate greenhouse gases; target replacement by 2015.
- Ensure adequate safety procedures for airborne contaminants.
- Monitor particulate emissions and set targets for reduction where appropriate.
- Reduce vehicle pollution by minimizing use, mileage and speed.

WATER

- Meet target consent levels for discharge at all times from effluent plants.
- Avoid wastage of water by reduction and maintenance programme.
- Avoid contamination of ground / river / sea water through spillages etc.

NOISE

- Control/reduce noise in the workplace by design, and protect staff.
- Plan transport to minimize any local noise nuisance.

HAZARDOUS SUBSTANCES

- Meet requirements of COSHH legislation.
- Plan handling of these materials, including contingency plans.
- Ensure adequate notification and training for all staff.
- Plan training and communication to those responsible.

4.2 Waste Management

PACKAGING

- Meet requirements for heavy metals and ensure minimization review is undertaken.
- Maximize recycling of materials.
- Review processes to prevent waste.
- Liaise closely with suppliers and customers to achieve improvements.
- Look for new outlets for the disposal of waste packaging.

SLAUGHTER WASTE

- Ensure all regulations are met for disposal of materials.
- Separate edible from others.
- Control discharges to effluent plant.
- Keep abreast of all suitable processes and their risks (bacteriological problems of land disposal of abattoir waste)
- Look for new outlets for waste.

TOXIC WASTE

- Engineers to have policy/methods for disposal of toxic materials.

EFFLUENT

- Meet consent requirements for discharge into rivers and seas.
- Review methods of treatment to improve performance.
- Take corrective action to maintain quality of discharge (tanker waste).



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4.3 Energy Conservation

FUELS

- Maintain options on fuels – setting efficiency targets for their usage.

CONSERVATION

- Maintain accurate measures of performance.
- Set targets for reducing energy consumption.
- Ensure sufficient measuring equipment is in place.
- Follow best practice guidelines.
- Build efficiency into purchasing specifications.
- Improve auditing and maintenance procedures – focus on and eliminate bad areas.
- Involve all staff and keep them aware of performance.

TRANSPORT

- Minimize transport need by load sharing etc.
- Plan routing to minimize distances.
- Explore with contractors all possible avenues for improvement.

4.4 Training

- Ensure all employees are aware of their role in protecting the environment and continue to supply relevant information to enable that role to be fulfilled.

4.5 Marketing/Purchasing Standards

- Deal with companies having environmental standards.
- Minimize packaging in all designs.
- Use materials from sustainable sources.
- Develop programme(s) with suppliers towards more environmentally friendly products.
- Avoid materials with harmful additives etc.

4.6 The Land

- Avoid the use of harmful pesticides on the land.
- Carry out an audit of site land and develop a biodiversity plan to maximize its benefits.
- Encourage producers/suppliers to adopt similar policies.

4.7 Review

- The aims of this policy will be reviewed yearly or updated as necessary should any changes within the business impact on the environment.